

**Complete Engineering Solutions...** 

## Who are we...





## We are accredited by...





ISO 9001:2008 | ISO 9001:2015 | OHSAS 18001 | EMS 14001

# Why We...



Highly Customized Product



Adherence to Standards



Cost Effective Solutions



Sound Infrastructure



Timely Delivery



Great After Sale Support



# Why Microwave for Treating Rubber...





## **Electromagnetic Spectrum...**





Microwave heating systems are member of Electromagnetic heating family.

Microwaves has frequency of 2.45Ghz and 950Mhz.

Microwave is generated from small device known as Magnetron.

Microwave heating system has property to heat from within.

Microwave heating systems heats volume of material hence also known as 'Volumetric Heating'.

# **Microwave Heating**



### **Dielectric Properties**

- Indicator of how material will heat
- Tool in developing microwave heating processes



Polarizability and Dielectric Properties as Function of Frequency

### **Dielectric Loss increases with Temperature**



# **Microwave Heating in Rescue...**



#### **Microwave Heating System**

Microwave heating system is generates the heat very fast within material.

Heating of materials are due to molecule movements hence no chamber warm up time is required.

Environmental friendly and green heating solution, no carbon emission.

100% energy utilization, as heating takes place within the material.

Better floor utilization index as it doesn't require chamber area.

No Temperature loss in surrounding, ambient workplace.

### **Conventional Heating System**

Conventional heating system have slow hating rate, heat is transferred via means of air.



Instance heating does not takes place, it requires warm-up of surrounding.

Produces carbon or toxic gases hence not much environmental friendly heating solutions.

100% energy utilization is not possible, as material is heated by surrounding hot air.

Poor floor utilization index as it require bigger chamber area for material to rotate.

Surrounding air temperature rises with rise in heater temperature.

## **Features of Microwave in Rubber...**





# Why to Preheat Rubber...



Preheating is the process that is performed on rubbers before moulding and vulcanization

The preheated rubber has lower inner tension hence the process becomes more fluent

The time required for the processing will be reduced



Pre-heated rubber reduces the curing time and allows the rubber to flow easily and fill the mold cavity efficiently

Pre-heating reduces the vulcanization time by approximately 40%



### Applications of Microwave in the Rubber Industry...







## **Trusted Partner of following consultants...**





### Our Clients...



<b>WOCKHARDT</b>	ESSAR	MOTORS	SAINT-GOBAIN GLASS		ALSTOM	Jasubhai	GM
	7 Caladar	Inetics	GAYLORD	LOGICON	WIPRO	Flamingo	
BANGS Internet The Soft		(FIRT)	murugappa	Piramal Healthcare	Firmenich	Cipla	
Energy for India	(FE)		Eliarat Petroleum	Reliance	Energy for India	Camlin 🖹	Pidilite
	IndianOil		- Y Dr. Rabbers	MEDREICH	ESSAR	IFF	CO Corrent?
SARDA	<b>SAF</b>	L&T Power		HINDALCO		TIOT	Workdwide
moserbaer Technologies	Ninder Color Landa	Arvind	PAPYROL	Same Supposently Price 24	Automotive Systems, Inc.	Vertellus	
CUMI	heubach	JINDAL STEEL & POWER	Nestie	SIGNODE	Unitex		

### Serving Across Borders...









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