

A CRISIL-NSIC RATED COMPANY ISO-9001-2008 COMPANY

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AIMCAL (USA)

Kerone Research & Development Centre (KRDC), B/47, Addl. MIDC. Anand Nagar, Ambernath (East), Thane- 421 506, India Tel- +91-251-2620542/43/44/45/46, Email-info@kerone.com, www.kerone.com



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IN ASSOCIATION WITH EMitech, ITALY





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# **Batch Microwave + Convection Heat Treatment**

# Summary report of Garlic and Anardana:

Sr. No.	Product name	Lot No.	Initial moisture (%)	Desired moisture Range (%)	Magnetron power (kW)	Microwave temp. (°C)	Heater temp (°C)	Total cycle time (min)	No.of cycles	Sample quantity (gms)	Final moisture (%)
1	Garlic	6099	9.6	4-6	0.5	55	60	60	4	200	5.2
2	Garlic	6099	9.6	4-6	0.5	50	60	45	1	200	4.5
3	Anardana	6348	11.3	5-8	0.5	55	60	60	3	200	5.7
4	Anardana	6348	11.3	5-8	0.5	50	60	45	1	300	4.9

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### **MOISTURE REPORT:**

#### Garlic

Drying started	Drying started	Drying started			
Date :19-02-2022 Time :15:52:34 Model:465200 Perial number : 138	Date : 7-03-2022 Time :10:34:22 Model:ASS200 Serial number : 138 Drying parameters	Date : 7-03-0022 Time :13:05:42 Model:4663000 Serial number : 138 Drying parameters			
Drying parameters					
Product : 0	Product : 0				
Drying temperature : 105.0 °C	Drying temperature : 105.0 °C	Drying temperature : 105.0 °C			
Prying profile : standard	Drying profile : standard	Drying profile : standard			
lode : Short mode	Mode : Short mode	Mode : Short sode			
alculation : ((n0-m)/n0)#100%	Calculation : ((nO-n)/mO)#100%	Calculation : ((m0-m)/m0)#100			
inished : 3 samples	Finished : 3 samples	Finished : 3 samples			
nitial weight : 0.741 g	Initial weight : 0.613 g	Initial weight : 0.998 g			
inal weight : 0.670 g	Final weight : 0.581 g	Final weight : 0.953 g			
ying time : 00:02:20s	Drying time : 00:03:40s	00.01.00.			
mpling interval : 20 sec	Sampling interval : 20 sec	Drying time : 00:06:20s Sampling interval : 20 sec			
isture : 9.6 %	Maisture : 5.2 %	Moisture : 4.5 %			
Te Initial moisture	HOTE Fined nuvishine Trial 2	NOTE Final moishire			
analysis perfor≋ed by:	The analysis performed by:	The analysis performed by:			

#### **BEFORE & AFTER PICTURES OF TREATED SAMPLE:**

#### **UNTREATED SAMPLE**



### **TREATED SAMPLE**



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#### Anardana

Drying st	arte	đ
Date :21-02-2022 Time :12:47:14 Model:AGS200 Serial number :		138
Drying parameter	5	
Product	:	0
Drying temperatur	re :	105.0 °C
Drying profile Hode Calculation Finished	;	standard Short mode ((mO-m)/mO)≭100% 3 samples
Initial weight	;	1.056 g
Final weight	;	0.937 g
Drying time Sampling interval		00:03:40s 20 sec
Moisture	:	11.3 %
LA 531 3		1

NOTE Initial moisture

The analysis performed by:



Drying started Date : 5-03-2022 Time :16:38:27 Hodel:AGS200 Serial number : 138

Drying temperature : 105.0 °C Drying profile : standard Hode : Short mode Calculation : ((m0-m)/m0)¥100% Finished : 3 samples Initial weight : 0.703 g Final weight : 0.663 g

Drying time : 00:02:20s Sampling interval : 20 sec Moisture : 5.7 %

NOTE Final nuoishine

The analysis performed by:

Signature.

Drying started Date: 7-03-2022 Time: 14:55:27 Model:A05200 Serial number : 138 Drying parameters

Product : 0 Drying temperature : 105.0 °C

Drying profile : standard : Short mode : ((m0-m)/m0)\*100% Hode Calculation : time over Finished Initial weight 0.675 9 : 0.642 g Final weight : : 00:01:03s Drying time Sampling interval : 20 sec 4.9 % Moisture :

HOTE Finel noishing

The analysis performed by:



## **BEFORE & AFTER PICTURES OF TREATED SAMPLE:**

### UNTREATED SAMPLE



#### **TREATED SAMPLE**



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